



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3681-1

Job Sheet 169329



Part No: D3681-1

Job Qty: 300 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/7/17

Job Tracking No:

Due Date: 12/15/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP Rev A new issue 07-10-30 DD verified by:EC IPP Rev:B Ecn 1056 Rev A dwg DD IPP Rev:C add seq 125 DD 10.05.03 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	300 Ea	12/14/17	12/14/17	0.00	0.00	Start Up Machining-2		FK 17-12-14
100	Hardinge	300 pcs	12/14/17	12/14/17	0.06	7.93	Hardinge		FK 17-12-14
120	QC	300 pcs	12/14/17	12/14/17	0.00	0.00	QC8		FK 17/12/15
125	Skidtubes	300 pcs	12/15/17	12/15/17	0.00	2.13	Skidtubes-2		B/C
130	Packaging	300 pcs	12/15/17	12/15/17	0.00	0.00	Packaging3-1		B/C
140	QC21-SA	300 Ea	12/15/17	12/15/17	0.00	0.00	QC21	DAS 21	FEB 06 2018

Part Op 100 - 1-TURN AS PER FOLIO FA711& DWG D3681

Descriptions: 125 - 1- clean crossbolt spacer with ultra bright aluminum cleaner before storing.

130 - ***STOCK IN SKIDTUBE CELL***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6T0.3125W.058	102	117	0	0

DART
AEROSPACE
S022530



Spacer

PART NO:
Revision:
Operation:
Change No:

D3681 - 1

Start up Operation

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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 12/14/17
Job No: 169329

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.313inches $\pm$ 0.010	0.323 0.303		
2	Spacer	0.197inches $\pm$ 0.010	0.207 0.187		
3	Spacer	4.080inches + 0.030 - 0.000	4.110 4.080		
4	Spacer	0.025inches $\pm$ 0.010	0.035 0.015		
5	Spacer	45.0Degrees $\pm$ 0.5	45.5 44.5		

Plex 12/7/17 1:51 PM dart.lacelle.linda